

COLLISION REPAIR INFORMATION

FOR THE COLLISION REPAIR PROFESSIONAL

TITLE: SEALING HEM-FLANGES & BODY SEAMS

SECTION: EXTERIOR BULLETIN #163

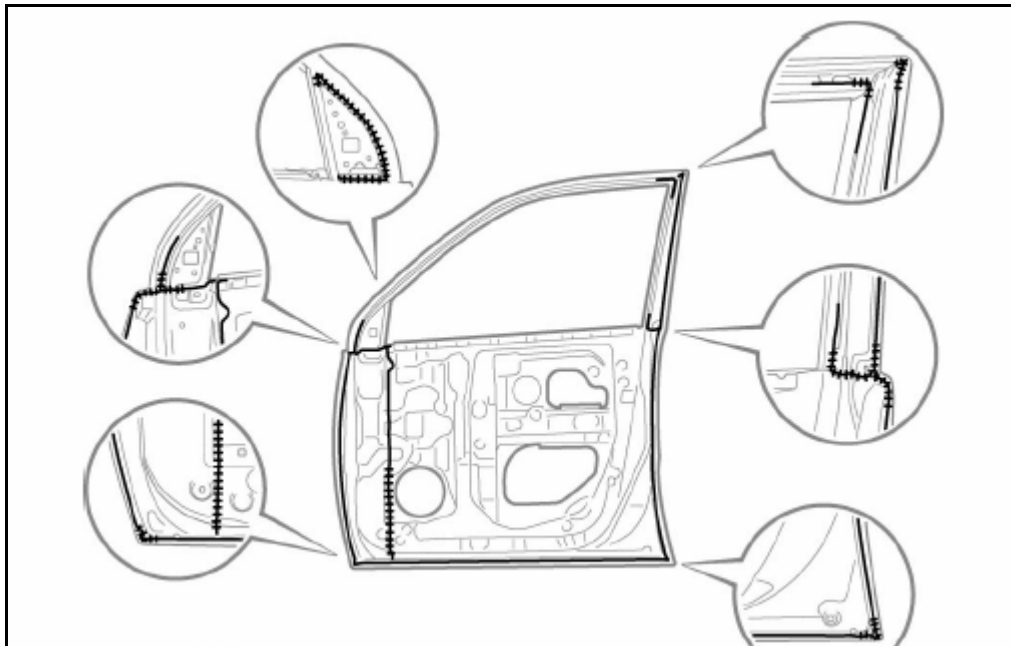
MODELS: ALL TOYOTA, LEXUS and SCION

DATE: FEBRUARY 2008

To assure factory corrosion prevention measures are replicated during body repairs, always use a like-kind and quality automotive grade sealer on hem-flanges and body seams. During manufacturing specialized materials are used however, aftermarket materials are readily available to match factory quality, application, and purpose. OE replacement body components are not supplied with seam sealer.

If replacement body components are not seam sealed, or if poor quality materials are used; the Toyota new car corrosion warranty may be voided on the affected components and adjoining parts and systems which are caused to fail or rust by those components. Refer to CPS-Toyota/Scion Policy 4.17 and CPS Lexus Policy 4.15 for details on what is not covered by the new vehicle limited warranty.

Refer to model-specific Collision Damage Repair Manuals for Body Panel Sealing Area specifications, available from the Technical Information System (TIS) at (www.techinfo.toyota.com). The following door sealing illustration is supplied as an example.



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