

# COLLISION REPAIR INFORMATION

## FOR THE TOYOTA DEALER

TITLE: WHEEL REPAIR & RECONDITIONING

SECTION: EXTERIOR BULLETIN # 154

MODELS: ALL TOYOTA, LEXUS, and SCION MODELS

DATE: JUNE 2007

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Toyota does not approve of “reconditioning wheels” or endorse the use of reconditioned wheels on any Toyota, Lexus, or Scion vehicle. **Use of any wheel or tire not recommended by Toyota may compromise safe motor vehicle operation, and cause loss of control which may result in injury or death.**

Reconditioning of damaged wheels typically involves processes that may include heating, straightening, welding, material removal, reshaping, or re-plating. It is nearly impossible to anticipate every conceivable damage scenario or countermeasure, or to certify that reconditioned wheels meet original equipment specifications.

All wheels suspect of damage should be thoroughly inspected and evaluated with the highest regard for safety. Use only Toyota recommended replacement wheels and tires. **Approved wheel repairs are limited to cosmetic sanding and refinishing processes that remove and replace only paint coatings.**



**PLEASE ROUTE THIS BULLETIN TO YOUR COLLISION REPAIR CENTER  
MANAGER AND COLLISION REPAIR TECHNICIANS**