

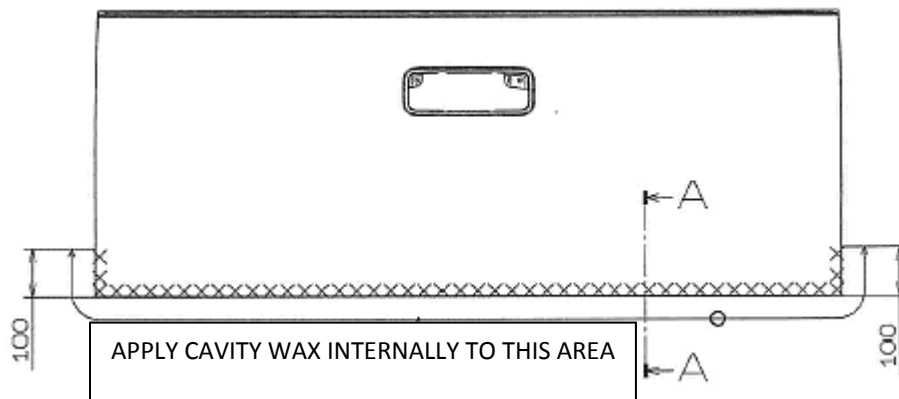
COLLISION REPAIR INFORMATION

FOR THE COLLISION REPAIR PROFESSIONAL

TITLE: TUNDRA TAILGATE CORROSION PREVENTION
SECTION: EXTERIOR BULLETIN # 182
MODELS: 2007-- TUNDRA
DATE: NOVEMBER 2011

For 2007– Tundra Genuine OE Replacement Tailgates, application of Anti-Rust Agent (Cavity Wax) has been added as a specification to enhance corrosion prevention. This is in addition to application of hem flange seam sealer already specified.

Cavity Wax should be applied to the entire length of the lower tailgate interior (similar to door application specifications), to protect areas prone to moisture and dirt intrusion. This procedure should be performed after paint work is completed, and residual seepage should be cleaned up appropriately. As a reminder, model-specific Toyota Repair Manuals For Collision Damage contain specifications for corrosion prevention measures. Manuals can be accessed at www.techinfo.toyota.com.



A production change (application access holes just above the lower tailgate hinge plates) will be made to the 2007– Tundra Genuine OE Replacement Tailgate to facilitate spray-wand application of cavity wax. Plastic plugs for the 18 mm access holes will accompany the revised replacement service part. A change has been implemented at the factory to include Cavity Wax application to production vehicle tailgates.

Until production change service parts become available, apply cavity wax through existing access holes at the bottom of the tailgate.

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