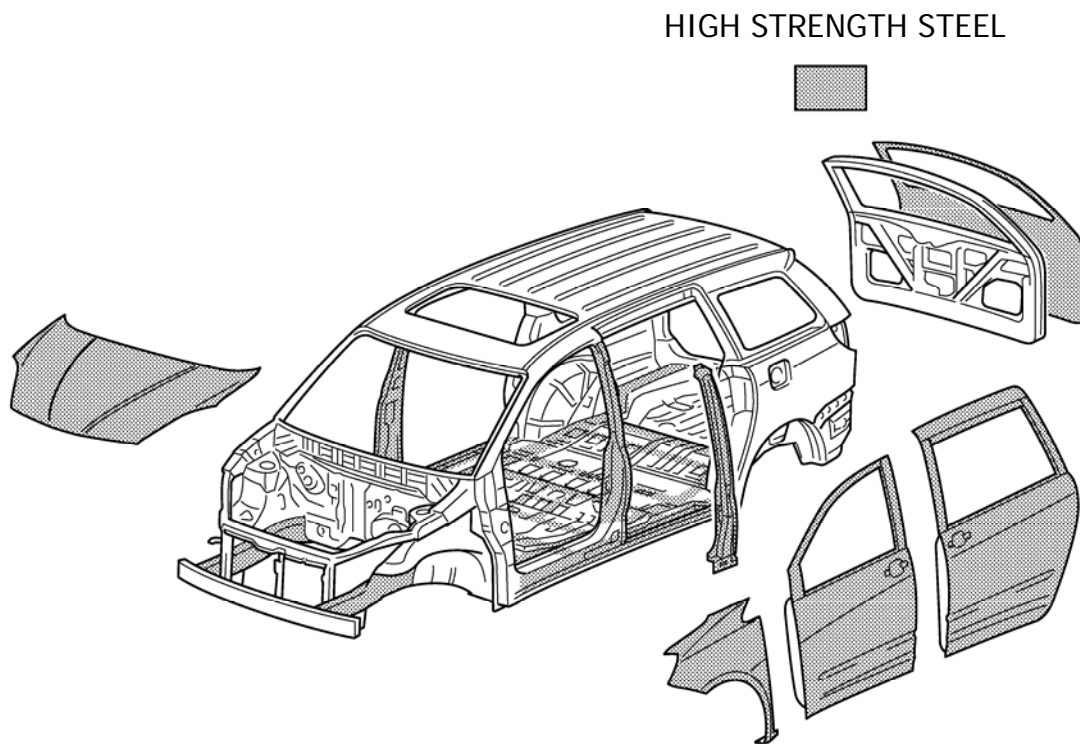


COLLISION REPAIR INFORMATION

FOR THE TOYOTA DEALER

TITLE: HIGH STRENGTH STEEL
SECTION: EXTERIOR BULLETIN # 140
MODELS: 2004 SIENNA
DATE: JULY 2004

The body of the '04 Sienna has been made lightweight and highly rigid through the refinement of the shape and construction of each part, optimized allocation of reinforcements and cross members, and use of High Strength Steel (HSS). The following illustration identifies key components constructed from HSS. Refer to Collision Repair Information Bulletin (CRIB) # 89 for precautions to observe when working with HSS, and always follow vehicle-specific procedures in Repair Manuals for Collision Damage when replacing welded panels.



**PLEASE ROUTE THIS BULLETIN TO YOUR COLLISION REPAIR CENTER MANAGER
AND COLLISION REPAIR TECHNICIANS**