

# COLLISION REPAIR INFORMATION

FOR THE TOYOTA DEALER

TITLE: 2003 MY TOYOTA COLORS

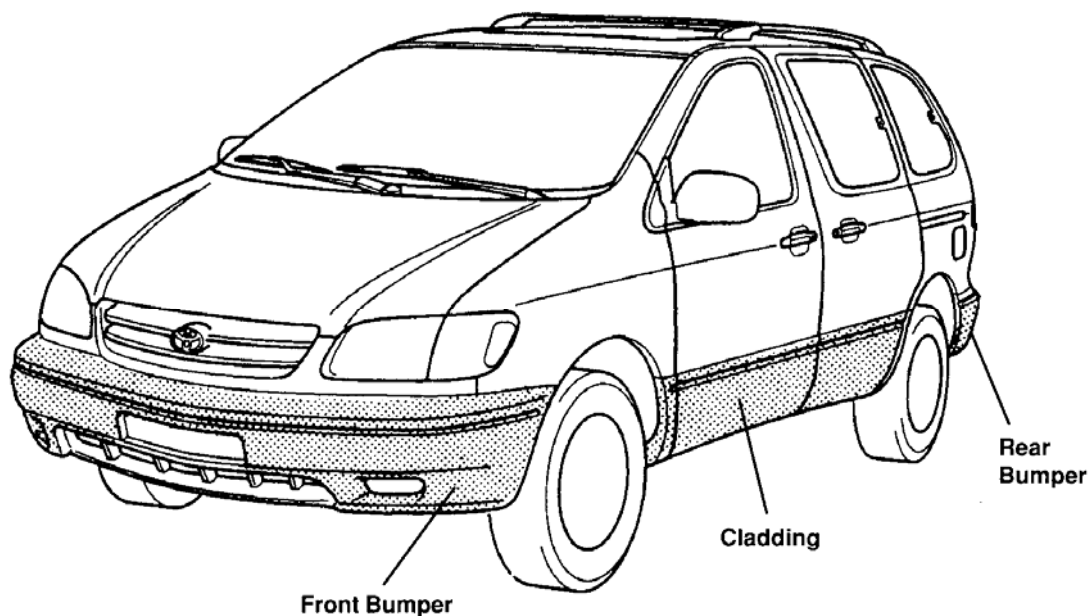
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SECTION: REFINISH BULLETIN #129

MODELS: TOYOTA

DATE: MAY 2003

The following information outlines paint schemes used on the 2003 model year Toyota vehicles.



## Painting Method

Toyota vehicles are painted using either a single color over the entire vehicle, or two tone where the cladding and bumpers are a different color than the body of the car.

## Refinish Precautions

To avoid heat deformation of the cladding, observe the following precautions during the refinish/drying process:

1. To prevent cladding warpage, hold the cladding panels firmly in place and keep the drying temperature below 140°F (60°C).
2. Since the cladding and bumpers are made of flexible plastic urethane material, use a two-part urethane finish paint system with flex additive (as required) by your paint manufacturer.

**PLEASE ROUTE THIS BULLETIN TO YOUR COLLISION REPAIR CENTER MANAGER  
AND COLLISION REPAIR TECHNICIANS**

# 2003 MY BODY COLORS

Color Code	Echo	Corolla	Matrix	MR2-Spyder	Celica	Prius	Camry	Solara	Avalon	RAV4	RAV4EV	Highlander	4Runner	Sequoia	Land Cruiser	Tacoma	Tundra	Sienna
040																		
051																		
056																		
057																		
064																		
068																		
1C0																		
1C5																		
1C8																		
1D2																		
1D4																		
1D6																		
1D7																		
1E3																		
1E6																		
1E7																		
1E9																		
1F0																		
202																		
209																		
210																		
3L5																		
3M5																		
3N5																		
3N6																		
3N8																		
3P0																		
3P1																		
3P5																		
3P6																		
3Q2																		
3Q3																		
3Q7																		

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4P7																		
4Q2																		
4Q5																		
4R0																		
4R3																		
6Q7																		
6R1																		
6R4																		
6R6																		
6S3																		
6S7																		
761																		
8K8																		
8L4																		
8L9																		
8M6																		
8N0																		
8N6																		
8N7																		
8P2																		
8P4																		
8P9																		
8Q0																		
8Q2																		
8Q5																		
8R2																		
8R3																		

## 2003 MY BODY COLORS

### Bumper Colors

Model	Body Color	Bumper Color
<b>RAV4</b>	064, 1D4, 202, 6S3, 8M6	R1F3
<b>RAV4 Sport Package</b>	056, 202, 1C6	196
<b>Land Cruiser</b>	1D2	1D2
<b>Land Cruiser</b>	056, 4R3	UCA46
<b>Land Cruiser</b>	1E9, 202, 3Q2, 6Q7, 8L4	UCA31

### Cladding Colors

Model	Body Color	Cladding Color
<b>RAV4EV</b>	040, 1C0	U1B9
<b>Sequoia</b>	1D6, 8P	1D6
<b>Sequoia</b>	202, 3Q3, 6Q7	1E3
<b>Sequoia</b>	1E9, 202, 3Q2, 6Q7, 8L4	U1B9
<b>Sequoia</b>	056, 1E3, 4Q2	UCAD7
<b>Sienna</b>	1D7, 3N6, 3P5, 4Q2, 6R1,	UCAD7
<b>Sienna</b>	040, 8L9, 8N7, 8Q0	UCAD8