

# COLLISION REPAIR INFORMATION

## FOR THE TOYOTA DEALER

TITLE: 2002 TACOMA EXTERIOR PAINT COLORS

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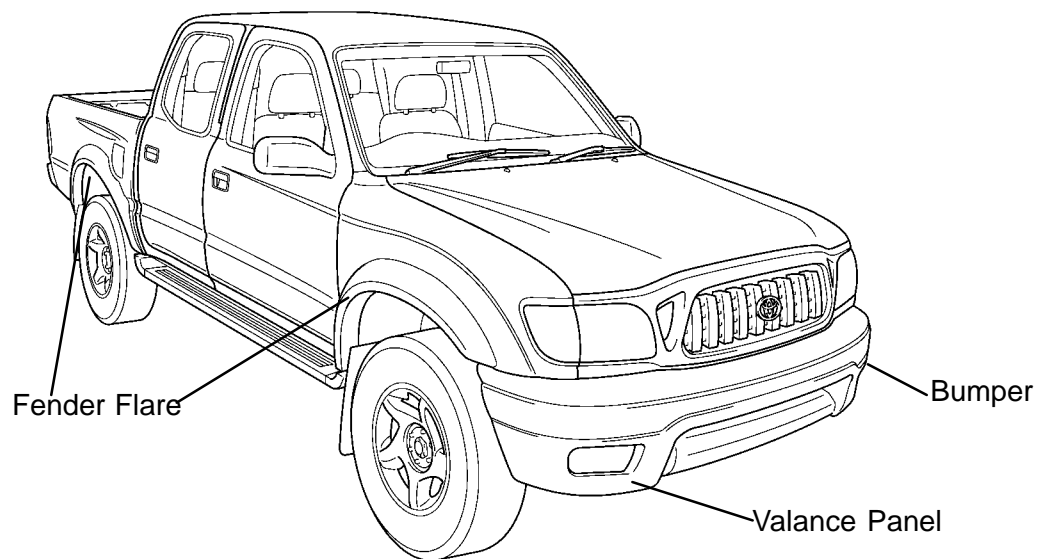
SECTION: REFINISH BULLETIN #117

MODELS: 2002 TACOMA

DATE: DECEMBER 2001



The body, bumper, valance panel and fender flare (over fender) colors for the 2002 model year Tacoma are as follows:



### 2WD Exterior Colors

There are two types of front fascia for the Tacoma:

1. Two-Piece Construction – No color code.  
This consists of a chrome bumper with a non-painted plastic valance panel.
2. One-Piece Construction – Color code same as body.  
This consists of a solid valance panel which is color keyed to the body.

### Repair Procedure

Use a 2-part urethane finish system with an elastifier additive (as required by the paint manufacturer) for refinish purposes on the bumpers and cladding made of plastic. Keep the curing temperature below 122°F (50°C).

**PLEASE ROUTE THIS BULLETIN TO YOUR COLLISION REPAIR CENTER MANAGER  
AND COLLISION REPAIR TECHNICIANS**



MN 0408-03000-87

**Tacoma Paint Colors**

<b>COLOR NUMBER ON NAME PLATE</b>	<b>COLOR NAME</b>	<b>BUMPER*</b>	<b>VALANCE PANEL</b>	<b>OVER FENDER</b>
<b>040</b>	<b>Super White</b>	<b>11GY21 or Plated</b>	<b>Material Color</b>	<b>Material Color</b>
<b>4P7</b>	<b>Mystic Gold Metal-lic</b>			
<b>6Q7</b>	<b>Imperial Jade Mica</b>			
<b>1C8</b>	<b>Lunar Mist Metal-lic</b>			
<b>3P1</b>	<b>Impulse Red Pearl</b>		<b>209</b>	<b>1C8</b>
<b>209</b>	<b>Black Sand Metal-lic</b>			<b>3P1</b>
<b>3L5</b>	<b>Radiant Red</b>			<b>209</b>
				<b>3L5</b>

\* Depending on the grade of the vehicle, color code for the bumper is the same as the color of the body.