

COLLISION REPAIR INFORMATION

FOR THE TOYOTA DEALER

TITLE: 2002 SEINNA EXTERIOR PAINT COLORS
PROCEDURE

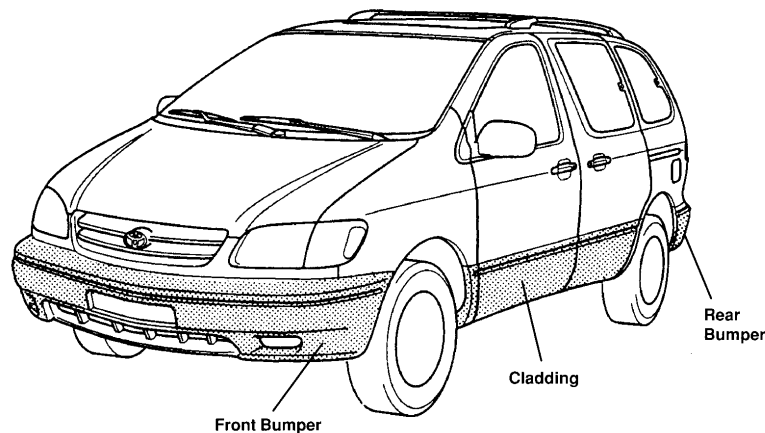
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SECTION: REFINISH BULLETIN #116
MODELS: 2002 SIENNA LE SYMPHONY PACKAGE
DATE: NOVEMBER 2001



The following information outlines paint schemes used on the 2002 model year Sienna.

Applicable Vehicles



2002 model year Sienna vehicles with the **LE Symphony package**.

| MODEL | BODY | | BUMPER & CLADDING | |
|---------------------|------------|-------------------------|-------------------|-------------------------|
| | COLOR CODE | COLOR NAME | COLOR CODE | COLOR NAME |
| LE Symphony Package | 4Q2 | Desert Sand Mica | UCAD7 | Warm Silver |
| | 040 | Super White | | |
| | 1C8 | Lunar Mist Silver Pearl | 1C8 | Lunar Mist Silver Pearl |

Sienna Paint Colors Repair Procedure

Observe the following precautions during the refinish/drying process when working with flexible plastic urethane materials (cladding):

1. To prevent cladding warpage, hold the cladding panels firmly in place and keep the drying temperature below 50°C (122°F).
2. Since the cladding and bumpers are made of flexible plastic urethane material, use a two-part urethane finish paint system with flex additive (as required) for all bumper/cladding repairs.

**PLEASE ROUTE THIS BULLETIN TO YOUR COLLISION REPAIR CENTER MANAGER
AND COLLISION REPAIR TECHNICIANS**



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