

# COLLISION REPAIR INFORMATION

## FOR THE TOYOTA DEALER

TITLE: 1999 RAV4 EXTERIOR COLORS

PAGE 1 of 2

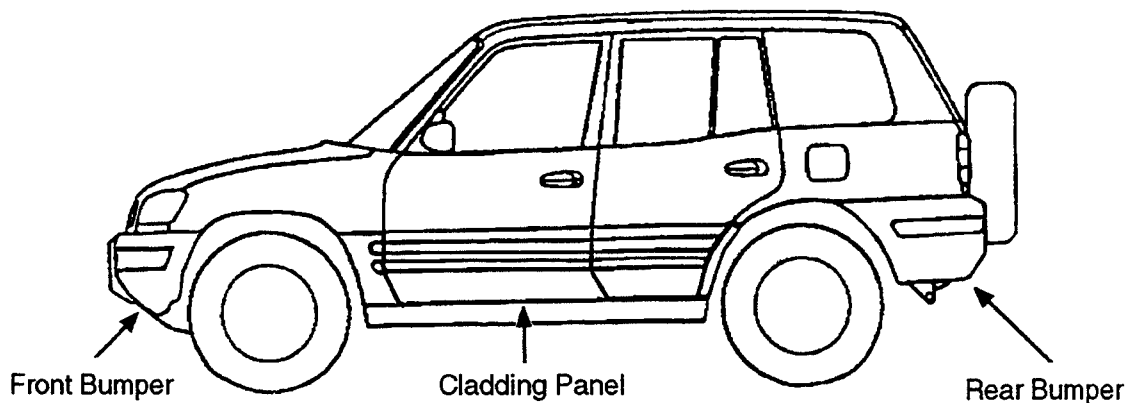
SECTION: REFINISH BULLETIN #87

MODELS: 1999 RAV4

DATE: DECEMBER 1998



The following information outlines the paint schemes used on the 1999 RAV4. The color code can be found on the certification regulation label which is located on the driver's side door jamb.



COLOR NAMES	COLOR CODE	EXTERIOR COLOR	CLADDING/BUMPER COLORS
Natural White	056	056	NON-PAINTED PLASTIC
Quick Silver FX	1B9	1B9	
Black	202	202	
Radiant Red	3L5	3L5	
Venetian Red Pearl	3M8	3M8	
Deep Jewel Green Pearl	6P3	6P3	
Mystic Teal Mica/Silver Met.	760	760	
Royal Sapphire Pearl/Silver Pearl	8L5	8L5	
White Pearl Mica/White Pearl Mica	K18	049	049
White Pearl Mica/Alpine Silver	K19	049	199
Black/Silver Metallic	K62	202	1A3

COLOR NAMES	COLOR CODE	EXTERIOR COLOR	CLADDING/BUMPER COLORS
Radiant Red/Silver Metallic	K65	3L5	1A3
Deep Jewel Green Pearl/Silver Metallic	K67	6P3	1A3
Royal Sapphire Pearl/Silver	K71	8L5	1A3
Mystic Teal Mica/Silver Metallic	K95	760	1A3
Natural White/Quick Silver FX	K96	056	1B9
Quick Silver FX/Quick Silver FX	K98	1B9	1B9
Venetian Red Pearl/Quick Silver FX	KA0	3M8	1B9
Sedona Sunset Met/Quick Silver FX	KA1	4J6	1B9
Deep Green Jewel Pearl/Quick Silver FX	KA2	6P3	1B9
Black/Black	KA3	202	202

### PLASTIC PREPARATION AND REFINISH TIPS

The bumpers and cladding are Toyota Super Olefin Polymer (TSOP) plastic. Follow these steps when preparing plastic for refinishing:

- Wash part with soap and water.
- Use a cleaner that will dissolve the mold release agent.
- Abrade the surface, using a scuff pad (grey) and sanding paste.

**IMPORTANT:** If mold release agent is still evident after abrading, clean again.

- Apply adhesion promoter as recommended by paint supplier.
- Paint part using flex agent as specified by paint supplier.

Since heat deformation of the cladding occurs easily, baking is not recommended. If baking is unavoidable, hold the cladding panels firmly in place and do not heat cladding beyond 122°F. Whenever possible, air-drying minimizes the possibility of deformation caused by bake curing.