

COLLISION REPAIR INFORMATION

FOR THE TOYOTA DEALER

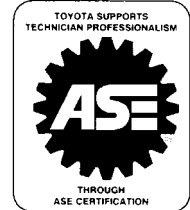
TITLE: 1998 RAV4 EXTERIOR COLORS

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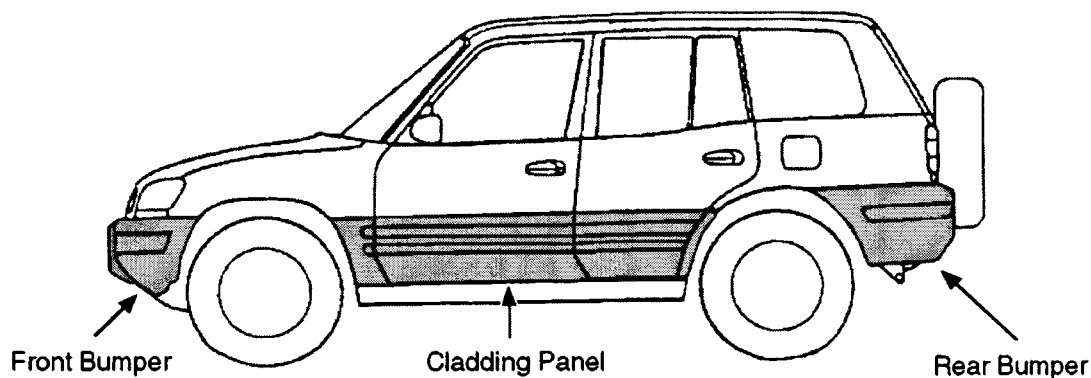
SECTION: REFINISH BULLETIN #84

MODELS: 1998 RAV4 SPECIAL EDITION-L MODELS

DATE: MAY 1998



The exterior body, bumper and cladding color combinations for the 1998 RAV4-L are as follows:



COLOR CODE	BODY COLOR	BUMPER/CLADDING COLOR
K60	056	UCAB4 (Beige)
K62	202	1A3 (Silver)
K68	6P3	UCAB4 (Beige)

The color code can be found on the certification label, which is located on the driver's side door jamb.

PLASTIC PREPARATION AND REFINISH TIPS

The bumpers and cladding are Toyota Super Olefin Polymer (TSOP) plastic. Follow these steps when preparing plastic for refinishing:

- Wash part with a car wash soap (pH balanced) and water.
- Use a plastic cleaner (as specified by paint supplier) that will dissolve the mold release agent.
- Abrade the surface, using a scuff pad (grey) and sanding paste.

IMPORTANT: If mold release agent is still evident after abrading, clean again.

- Apply adhesion promoter as specified by paint supplier.
- Paint part using flex agent as specified by paint supplier.

Since heat deformation of the cladding occurs easily, baking is not recommended. If baking is unavoidable, hold the cladding panels firmly in place and do not heat cladding beyond 122°F. Whenever possible, air-drying minimizes the possibility of deformation caused by bake curing.