

COLLISION REPAIR INFORMATION

FOR THE TOYOTA DEALER

TITLE: COLOR MATCHING THREE STAGE PAINTS PAGE 1 of 1

SECTION: REFINISH BULLETIN #61
MODELS: AVALON, PREVIA, MR2, CRESSIDA
DATE: AUGUST 1994



One of the first steps in refinishing 3-stage paint systems is matching the base color coat. Toyota vehicles with 3-stage paints have a body panel section where the base color coat was left exposed specifically for this purpose.

The table below identifies 3-stage color codes by model:

PAINT CODE	PREVIA	MR2	AVALON	CRESSIDA
046	YES	NO	NO	NO
049	NO	NO	NO	YES
051	NO	NO	YES	NO
187	NO	YES	NO	NO

The following illustrations will help you identify the exposed base color coat location. The position identified in illustration A. applies to MR2, Avalon and Cressida; the position in illustration B. is for Previa only. In all cases, the interior sill trim panel must be removed to gain access.

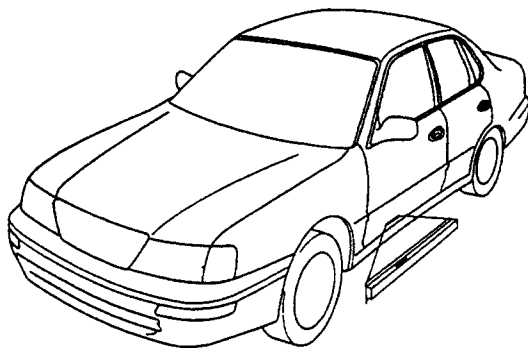


Illustration A.

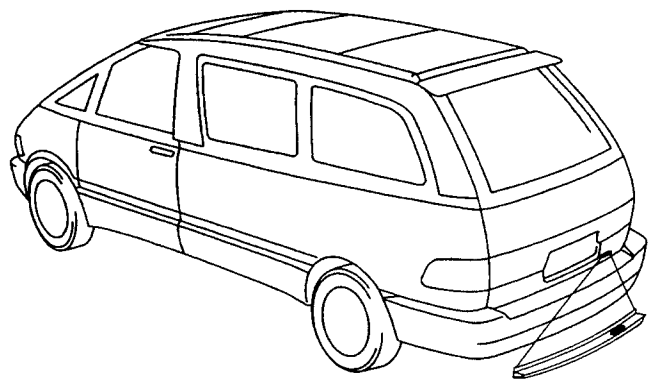


Illustration B.

For the complete 3-stage color matching process, (including preparation of pearl let down panels) please refer to the Color Matching For Painters video training package, part #00415-10002.