

COLLISION REPAIR INFORMATION

FOR THE TOYOTA DEALER

TITLE: SEALING OF HEMMING FLANGES
AND BODY & PANEL SEAMS

PAGE 1 of 2

SECTION: EXTERIOR BULLETIN #16

MODELS: ALL

DATE: APRIL 1987



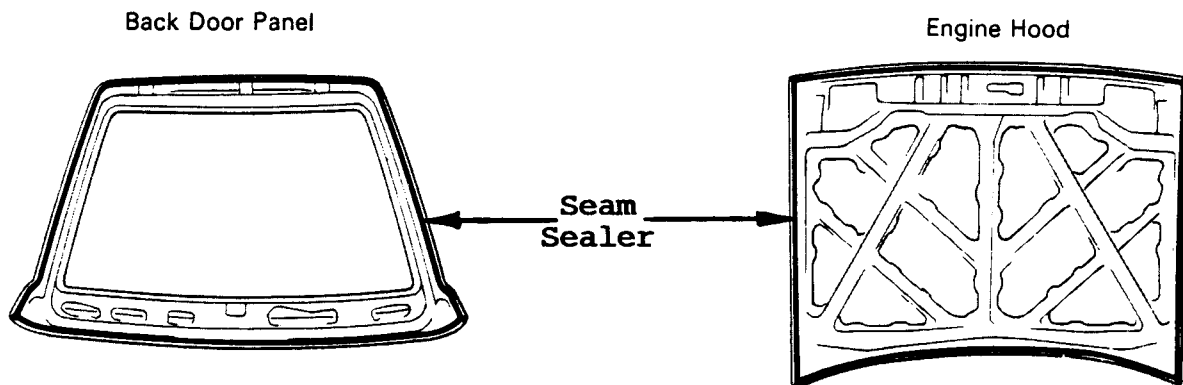
To assure proper sealing of all sheet metal replacement components, as well as structural members and body seams always use a quality body seam sealer during body repairs.

NOTE: Silicone based sealers are not recommended for use as seam sealers because paint will not adhere to the silicone in the sealer, causing voids in the painted surface which may lead to a rusting condition near the seam.

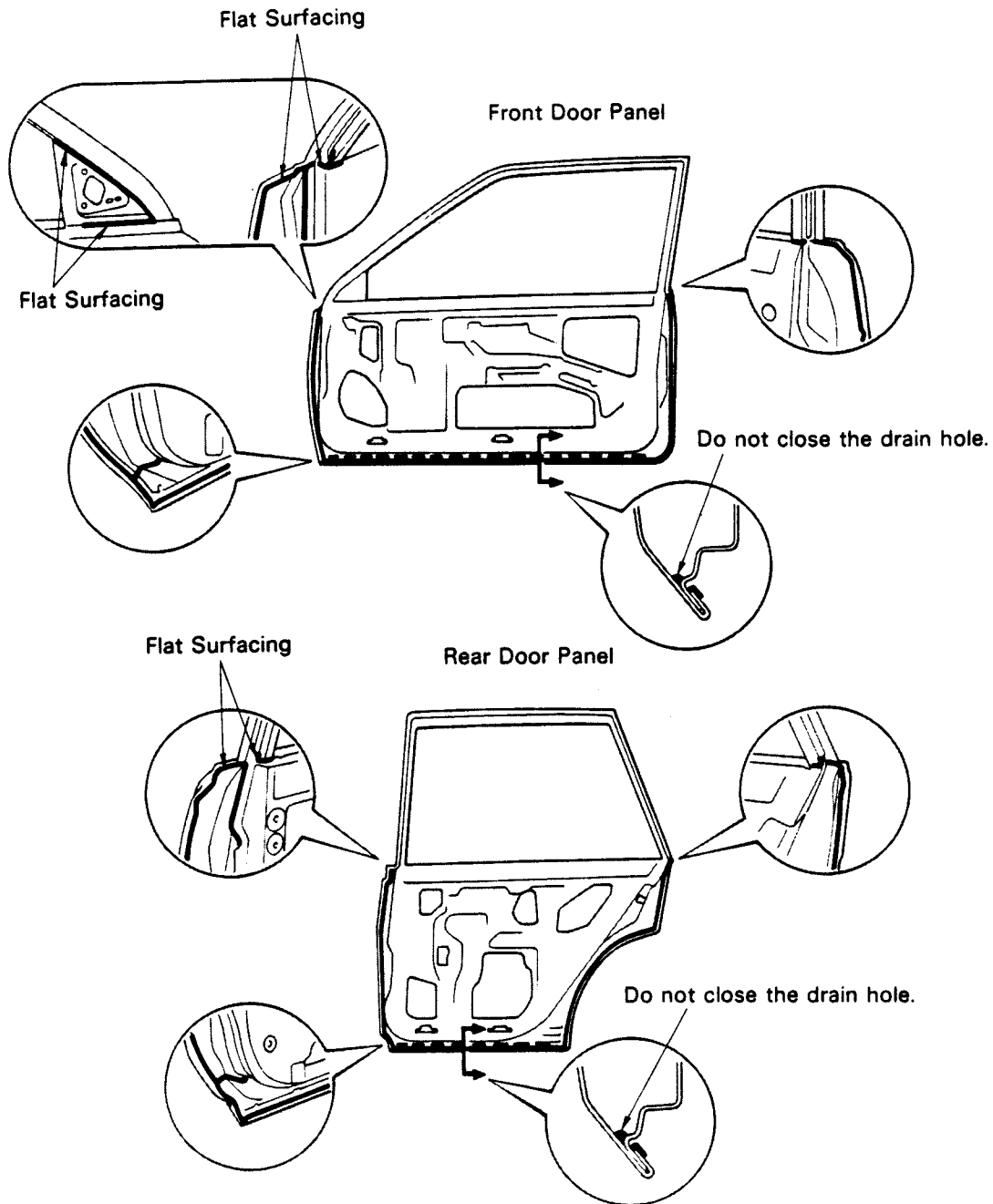
If seam sealer is not applied during collision repairs, the Toyota new car corrosion warranty may be voided on the affected components that were replaced during the repair.

Please refer to the appropriate Toyota Collision Repair Manual for detailed instructions and locations of joints and seams to be sealed.

Example of some of the areas that require sealing by the Collision Repair Technician during collision repair:



NOTE: PLEASE ROUTE THIS BULLETIN TO THE BODY SHOP MANAGER OR THE PERSON RESPONSIBLE FOR COLLISION REPAIR INFORMATION!



IMPORTANT: Failure to seal the various seams according to the Toyota Collision Repair Manual may result in a premature rusting condition.