

COLLISION REPAIR INFORMATION

FOR THE TOYOTA DEALER

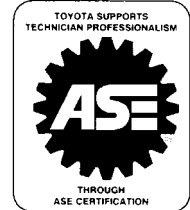
TITLE: PAINT REFINISHING OF PP
(POLYPROPYLENE) BUMPER COVERS

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SECTION: REFINISH BULLETIN #15

MODELS: AE (COROLLA) YR (VAN)

DATE: SEPTEMBER 1986



Replacement bumper covers for the Corolla and Van will be supplied through the Toyota Parts Department in an unpainted condition beginning in August 1986.

Since paint does not adhere well to polypropylene using conventional primers and lacquer type top coats, it is recommended to first use a special adhesion promoting primer on all bare polypropylene and then use either a catalyzed Acrylic Enamel or a catalyzed Polyurethane Enamel as a top coat.

NOTE: All metallic paint finishes used on plastic bumper covers should be coated with an ultraviolet light stabilized, catalyzed clear coat. The clear coat, if applied properly, will add depth to the appearance of the paint finish and increase the durability of the total paint job.

Most paint manufacturers in the U.S. have specific recommendations for refinishing polypropylene plastics. Therefore, follow the specific recommendations of the individual paint manufacturer for the best results.

CAUTION: To avoid permanent deformation of polypropylene plastic, never force dry the paint or the plastic at temperature above 140°F.

NOTE: PLEASE ROUTE THIS BULLETIN TO THE BODY SHOP MANAGER OR THE PERSON RESPONSIBLE FOR COLLISION REPAIR INFORMATION.