

COLLISION REPAIR INFORMATION

FOR THE TOYOTA DEALER

TITLE: CELICA DOOR MIRROR REPLACEMENT

PAGE 1 of 3

SECTION: EXTERIOR BULLETIN #12

MODELS: 1986 TOYOTA CELICA

DATE: JUNE 1986



The 1986 Celica left and right side mirror can be repaired in case of glass breakage by replacing the mirror glass and frame rather than the entire housing and motor assembly. The part numbers of the mirrors for the corresponding motor and housing assemblies are listed below.

MIRROR GLASS REPLACEMENT

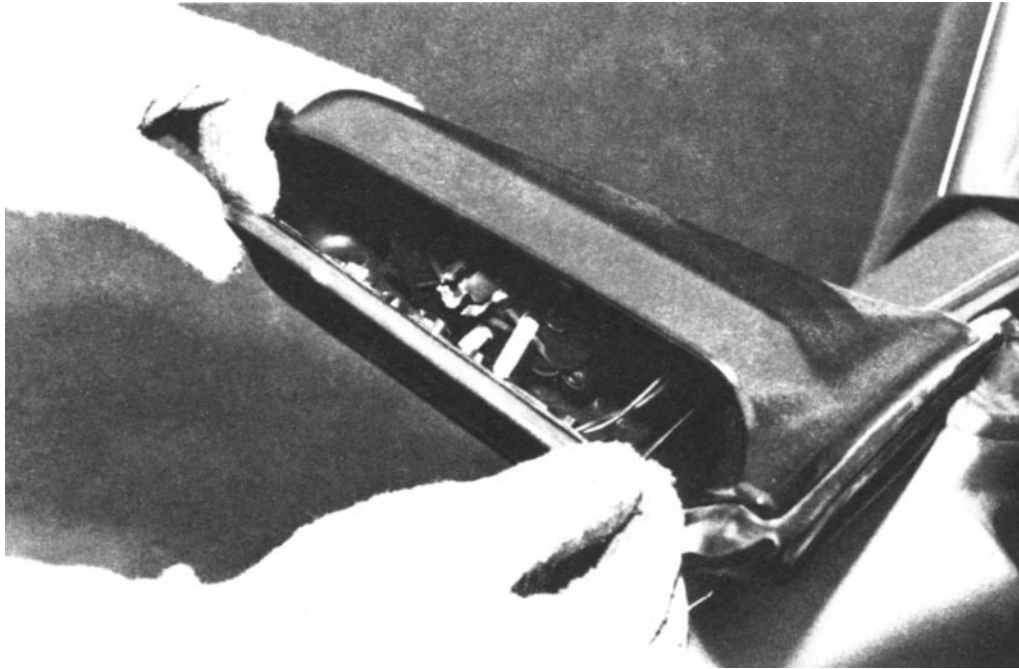
Application	Previous Part Number	New Part Number
RH Manual Adj.	N/A	87931-20600
RH Power Adj.	N/A	87931-20610
RH Power Adj. w/Heater	N/A	87931-20650
LH Manual Adj.	N/A	87961-20640
LH Power Adj.	N/A	87961-20650
LH Power Adj. w/Heater	N/A	87961-20710

SERVICE PROCEDURE

1. Remove loose glass fragments if present from mirror to prevent personal injury.
2. Lower the side door window.
3. Use a heavy cotton glove, firmly grasp the mirror frame as shown and pull straight out. (Note: If mirror has heating element, carefully disconnect wire connector.)



4. Align the new mirror and frame with the housing. Note the position of the two white threaded plastic studs and the pivot ball and socket. Be sure to connect the mirror heating element connector if so equipped.



NOTE: If the replacement mirror water drain hole is smaller than 5mm, use a sharp pointed knife to enlarge the water drain hole size to 5mm in diameter, as shown below.

(1/8 in.)
3MM
○

(13/64 in.)
5MM
○

5. Press firmly on the mirror over the center portion until the ball snaps into the socket.



6. Verify correct operation of mirror as a final step.

NOTE: PLEASE ROUTE THIS BULLETIN TO THE BODY SHOP MANAGER OR THE PERSON RESPONSIBLE FOR COLLISION REPAIR INFORMATION.